

## TECHNICAL DATA SHEET

AxTrap TM 4011

1/2016

General Description: Product Features :	<ul> <li>AxTrap 4011 is a patent-pending high-capacity non-hazardous granular media specifically designed for use in the removal of H<sub>2</sub>S, mercaptans, and organic sulfides from CO<sub>2</sub>, natural gas production, and other gasses for total sulfur control. It is comprised of a high porosity mixed iron-oxide formed on a stable inert base along with an inorganic adsorption phase specific for heavier sulfur compounds.</li> <li>AxTrap 4011 is used for selective removal of higher levels of H<sub>2</sub>S, along with mercaptans and lower levels of heavier organic thiols and sulfides. This high-capacity media works without or with O<sub>2</sub>. A minimum molar ratio, O<sub>2</sub> to H<sub>2</sub>S, of 5:1 increases reaction speed and improves sulfur removal capacity.</li> <li>AxTrap 4011 unique formulation allows reliable performance in "watersaturated gas" normally without added water.</li> <li>High capacity sulfur removal, 8 to 12% by weight for lower oxygen levels and up to 17% by weight with greater than a 5:1, O<sub>2</sub> to H<sub>2</sub>S, ratio and sufficient contact time.</li> <li>Cost-effective reliable hydrogen sulfide removal with starting outlet levels at non-detect and slowly rising to the desired maximum outlet concentration.</li> <li>Forms basic sulfur and stable iron sulfides.</li> <li>Effective removal of mercaptans with very little or no conversion to heavy disulfides like other iron-based products, with or without O<sub>2</sub> in the gas stream.</li> <li>High particle strength and low dust content.</li> <li>Low and stable pressure drop, beginning to end.</li> <li>Presence of liquid water or hydrocarbons does not interfere.</li> <li>Meets US requirements for non-hazardous disposal, without process contamination.</li> </ul>
Product Uses:	Removal of $H_2S$ , mercaptans, and low levels of heavy organic sulfur from gas streams.
Properties:	Physical Properties (Typical)       Chemical Analysis         Form:       Random shaped multicolored granules       Proprietary Promoted Mixed         Size:       3 x 14 Mesh       Metal Oxides Formed on Inert Base         pH:       6.0 - 8.0       with Inorganic Adsorption Phase         Solubility in water:       non         Flammability:       non         Bulk Density:       1 g/ml or 68 lbs/ft <sup>3</sup> Recommended Temperature of Operation:       32°F to 180°F or 0°C to 80°C.         Recommended Water Content of the Gas:       100% R.H. Some water or liquid         hydrocarbon condensation in the media is not a problem.       End-of Life Outlet Concentration by Design:         End-of Life Outlet Concentration by Design:       1 ppm H <sub>2</sub> S or greater, and final total sulfur on outlet depends upon type and inlet levels of reduced heavy organics sulfurs present.
Shipping & Handling	<ul> <li>Non-Hazardous.</li> <li>Avoid breathing excessive dust. Do not take internally.</li> <li>Please refer to Material Safety Data Sheet for further information.</li> <li>AxTrap 4011 is normally available in 2000 lb. bulk bags. Other package sizes are available.</li> </ul>
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