

## TECHNICAL DATA SHEET

## АхТгартм 4002

1/2016

|                        | 1/2016  |
|------------------------|---|
| General Description:   | <b>AxTrap</b> <i>4002</i> is a unique patented high-capacity non-hazardous granular media. It is comprised of high porosity mixed iron-oxides tightly bound on a stable inert base. This media is useful for H <sub>2</sub> S removal as well as lower amounts of light mercaptans/ trace COS that may be present in a wide variety of gasses. This high-capacity media works dependably without oxygen; however some higher levels of oxygen can increase reaction speed and improve sulfur removal capacity.  |
|                        | <b>AxTrap</b> <i>4002</i> reliably performs in "water-saturated" gas. This media can operate if the feed gas is occasionally less than 100% R.H. for short periods of time without the need for adding water to the feed gas.   |
|                        | <b>AxTrap</b> <i>4002</i> will not break down when soaked in water and media life can be extended by brine or water washing/soaking, in place. Spent media can easily be cleaned by a variety of wet/dry methods including vacuum.  |
| Product Features:      | <ul> <li>High capacity sulfur removal, up to 14% by weight for anaerobic (10 lbs sulfur/ft<sup>3</sup>). and up to 28% by weight for aerobic conditions (20 lbs sulfur/ft<sup>3</sup>).</li> <li>Cost-effective reliable low level H<sub>2</sub>S removal with starting outlet levels at non-detect and slowly rising to the desired maximum outlet concentration.</li> <li>Removes lower levels of mercaptans together with higher level H<sub>2</sub>S.</li> <li>Effective removal of light mercaptans with very little or no conversion to disulfides like other iron-based products, with or without O<sub>2</sub> in the gas.</li> <li>High particle strength and low dust content.</li> <li>Spent media is easy and safe to handle by a variety of methods.</li> <li>Low and stable pressure drop, beginning to end.</li> <li>Presence of liquid water or hydrocarbons does not interfere or degrade the AxTrap media.</li> <li>Meets US and California requirements for non-hazardous disposal, without process contamination.</li> <li>Can be brine or water washed/soaked, in place, to increase sulfur removal</li> </ul> |
| Product Uses:          | Removal of H <sub>2</sub> S and light mercaptans from gas streams.  |
| Properties:            | Physical Properties (Typical)Chemical AnalysisForm:Random shaped orange/red/brown/black granulesProprietary Mixed IronSize:generally 4 x 8 MeshOxides Formed on Inert BasepH: $6.5 - 7.3$ Solubility in water:nonSolubility in water:nonFlammability:nonBulk Density:1.1 g/ml or about 70 lbs/ft <sup>3</sup> nonRecommended Temperature of Operation:32°F to 190°F or 0°C to 90°CRecommended Water Content of the Gas:100% R.H.Some water or liquidhydrocarbon condensation in the media is not a problem.Beginning Outlet Concentration at Start:Non-detect H <sub>2</sub> SEnd-of Life Outlet Concentration by Design:0.1 ppm H <sub>2</sub> S or greater  |
| Shipping &<br>Handling | <ul> <li>DOT Non-Hazardous.</li> <li>Avoid breathing excessive dust, wear respiratory protection when dust is present. Do not take internally.</li> <li>Please refer to Safety Data Sheet for further information.</li> <li>AxTrap 4002 is commonly available in 2000 lb. bulk bags. Custom packaging is available in other package sizes.</li> </ul>   |
| TO ORDER MEDIA:        | Contact MV Technologies • Tel: 303.277.1625 • Email: info@mvseer.com  |
|                        | MV Technologies is a distributor of AxTran™ media products. AxTran™ media is the exclus   |

MV Technologies is a distributor of AxTrap<sup>™</sup> media products. AxTrap<sup>™</sup> media is the exclusive product of Axens with USA and foreign patents granted and applied for. AxTrap<sup>™</sup> is a trademark of Axens, all rights reserved.